How to: Lower Interlock Switch Replacement
(Partial Disassembly Method)

Sette 30, Sette 270, Sette 270W, Sette 270Wi
Time: 15 min
Difficulty: Medium
Parts: Sette Lower Safety Interlock Switch (SKU: S032)
Additional Resources: Case Removal Guide.

*** Unplug the grinder from power supply ***

Remove the case using the Case Removal Guide

Microswitch (long arm)
SKU S032
BE ADVISED
The prying motion required for this shortcut method may warp or break the front silver panel. If the panel is warped or broken, it must be replaced using PART ONE of this guide.

Remove the case using our Case Removal Guide

Unplug the motor.
Remove the four screws securing the gearbox/motor assembly and remove the assembly.

Remove the two Phillips screws under the front of the gearbox assembly.

Pull the silver case down. Insert a wedge to hold the silver case in this position.

Do not over-pry.

Here, a socket is used to wedge the case from the chassis.
Note the switch arm orientation.

Use a pry tool to push the switch up and off the posts.

The posts are fragile, be careful to not break them.

Unplug the wires from the switch. Plug the wires in to the new switch.
Position the switch on the posts with the correct arm orientation.

Carefully remove the wedge.

Install the two Phillips screws under the front of the gearbox assembly.

Install the gearbox/motor assembly with four T10 screws and plug the motor in.

Install the case.

If you have any questions or encounter any issues with this guide, contact support@baratza.com.